

REPRINT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4703-043
Job Sheet 189327



Part No: D4703-043

Job Qty: 10 pcs

Part Name: Lock Pin Base



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	10 pcs	2/16/19	2/16/19	0.00	0.00	Bandsaw - 1	SBL 19/02/03
110	HAAS 4 Axis - B4B	10 pcs	2/16/19	2/16/19	0.61	5.29	HAAS - 5 - B4B	SBL 19/02/03
120	QC 2	10 pcs	2/16/19	2/16/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	SBL 19/02/03
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S150344



Part: D4703 - 043

Job No: 189327

Serial No/Batch: S150344

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/03/19

130 QC 8

10 pcs

2/16/19

0.00 0.00

QC 8 - 12

QC 8 - 14

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 38

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

m/19/02/05

132 Outsource - 4 - Anodize

10 pcs

2/16/19

ATG001-VC

5

CT19-02-6

134 Packaging 2-1 - Receive - B4B

10 pcs

2/16/19

0.00 0.00

Packaging 2 - 1 - B4B

Packaging 2 - 2 - B4B

Packaging 2 - 3 - B4B

Packaging 2 - 5 - B4B

Packaging 2 - 4 - B4B

Packaging 2 - 6 - B4B

Packaging 2 - 7 - B4B

Packaging 2 - 8 - B4B

Packaging 2 - 9 - B4B

Packaging 2 - 10 - B4B

Packaging 2 - 11 - B4B

Packaging 2 - 12 - B4B

Packaging 2 - 13 - B4B

Packaging 2 - 14 - B4B

Packaging 2 - 15 - B4B

Packaging 2 - 16 - B4B

Packaging 2 - 17 - B4B

Packaging 2 - 18 - B4B

Packaging 2 - 19 - B4B

Packaging 2 - 20 - B4B

Packaging 2 - 21 - B4B

Packaging 2 - 22 - B4B

Packaging 2 - 23 - B4B

Packaging 2 - 24 - B4B

Packaging 2 - 25 - B4B

Packaging 2 - 26 - B4B

Packaging 2 - 27 - B4B

Packaging 2 - 28 - B4B

Packaging 2 - 29 - B4B

Packaging 2 - 30 - B4B

Packaging 2 - 31 - B4B

Packaging 2 - 32 - B4B

Packaging 2 - 33 - B4B

Packaging 2 - 34 - B4B

Packaging 2 - 35 - B4B

FEB 14 2019

136 QC 6

10 pcs

2/16/19

0.00 0.00

QC 6 - 38

QC 6 - 42

				QC 6 - 9		DAS
				QC 6 - 68	FEB 14 2019	68
				QC 6 - 61		9-89
137	Small Fab - 2 - B4B	10 pcs	2/16/19	0.00 0.83	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	DAS
					Small Fab - 5 - B4B	36
					Small Fab - 6 - B4B	9-89
					Small Fab - 7 - B4B	
138	QC 5	10 pcs	2/16/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
140	Packaging 3-1 - Stock - B4B	10 pcs	2/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
				Plex 2/2/19 11:24 AM DART.LAMARCHE.MATHIEU		

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
150 QC 21 - SA	10 pcs	2/16/19	0.00 0.00	QC 21 - SA - 21	DAS FEB 19 2019
				QC 21 - SA - 70	21
Part Op 100 - (Bandsaw) -Cut blanks to 2.6" Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine as per DWG D4703-1 and folio FB519 FOLIO REV: AA DWG REV: A 2-Deburr 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 132 - Issue P/O to ATG: 042521 HARD ANODIZE COLOR BLACK, As Per Dwg D4703 134 - (Receive & Inspect for Damage & Mat'l Certs) 136 - (QC6- All purchased or subcontracted products) 137 - (Small Fab) Assemble as per DWG sheet 2 138 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location:) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	2.2000 ft (.22 ea)	100-Bandsaw - 1	5068501	
MS21209-F415	Heli-Coil	10 Ea (1 ea)	137-Small Fab - 2 - B4B	5065333	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B0.750X01.000	2	14	0	
137-Small Fab - 2 - B4B	MS21209-F415	10	44	0	
Part Specifications					
Specifications could not be found.					

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Dart Aerospace Ltd.
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K6A 1K7
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PURCHASE ORDER PO042521



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042521
PO Date: 2/6/19
Due Date: 2/15/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187099	646.3812	Gusset Bracket Issue P/O to ATG: AS PER MPP- 172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP- 172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	2/15/19	20 pcs 22	0 pcs	20 pcs	\$5.47/pcs	\$109.40
22 x FEB 14 2019											
2	186414	D4726-1	Handle : Various STC's Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1)	Firmed	-	2/15/19	20 pcs	0 pcs	20 pcs	\$4.87/pcs	\$97.40
20 x FEB 14 2019											

Line Item Note ** Asap **

Line Item Note ** ASAP **



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PURCHASE ORDER PO042521



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	189327	D4703-043	Lock Pin Base : Various STC's Issue P/O to ATG: HARD ANODIZE COLOR BLACK, As Per Dwg D4703	Firmed	-	2/15/19	10 pcs	0 pcs	10 pcs	\$4.87/pcs	\$48.70
4	189334	D4821-1	Windshield Deflector : Various STC's Issue P/O: Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	2/15/19	2 pcs	0 pcs	2 pcs	\$40.42/pcs	\$80.84
5	188305	646.3713	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	-	2/15/19	16 pcs	0 pcs	16 pcs	\$11.92/pcs	\$190.72
6	172216-A	RB T103147- 101	Holding Fixture -Issue P/O : -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, - Certificate of Conformity is required	Firmed	-	2/15/19	1 pcs	0 pcs	1 pcs	\$52.17/pcs	\$52.17
Grand Total:											\$579.23



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PURCHASE ORDER

PO042521



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/12/19 10:47 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917230

Date: 12-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 22 ea	Part: 646.3812 ✓ Gusset Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24610		Rev: N/C PO: PO042521 ✓ Line: 1
✓ 20 ea	Part: D4726-1 ✓ Handle Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Job: 24611		Rev: B PO: PO042521 ✓ Line: 2
✓ 10 ea	Part: D4703-043 ✓ Lock Pin Base Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Job: 24612		Rev: B PO: PO042521 ✓ Line: 3
✓ 16 ea	Part: 646.3713 ✓ Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24614		Rev: A PO: PO042521 ✓ Line: 5
✓ 1 ea	Part: RB T103147-101 ✓ Holding Fixture Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 24615		Rev: PO: PO042521 ✓ Line: 6
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.		
Made in Canada.			

DAS
68
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917230

Date: 12-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Date: <u>12/2/19</u>		
	Certified Signature: <u>[Signature]</u>		
	Receiver Signature: _____		
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			